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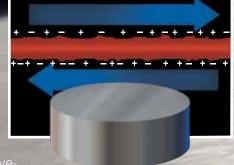
ebster's Dictionary defines lubricants as substances capable of reducing friction, heat and wear when introduced between two solid surfaces. From the initial development and use of lubricants, chemical technology has constantly advanced to make them more effective. From changes in refinement processes to the development of additives, the concentration has always been to increase the ability of the lubricant to reduce the friction, heat and wear. Steel Shield Technologies has changed the approach to lubrication and, in essence, given new definition to the term. First, there are a few points to consider

Metal Against Metal

The structure of all metals creates a surface characterized by a series of sharp peaks and valleys, some microscopic and some larger. As two metal surfaces contact each other and move in opposite directions, friction is caused, producing heat

ILLUSTRATION A

and metal deterioration. This friction-causing physical dynamic is heightened by the electromagnetic created on the surfaces of ach metal. The sharp peak known as asperities, and pores and fissures, have opposite electro-magnetic charges. **Illustration A** show

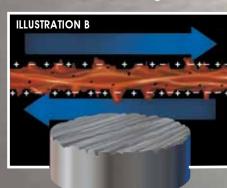


a new metal with positive-charged asperities and negative-charged micro-pores and fissures. The constant interaction of these opposite-charged features works to weaken the structu of the metal, causing eventual deterioration of the surface of the part.

Normal Lubricants Help

All lubricants help to slow this process to different degrees. **Illustration B** shows the results after a period of time of use of a typical oil lubricant. The constant friction and electro-magnetic

interaction has caused the weakened metal to break off or chip away creating metallic debris in the lubrican leading to abrasive wear from wear metal particles This fact is evidenced in the need to change the engine oil of automobiles frequently as the lubricant "breaks down" due to the heat and metallic debris.



Gvancer Boundarv **UNTREATED** Wear On Unprotected Bearing tection **Uteel Shield Technologies** has redefined lubrication

by breaking away from the standard approach to making the lubricant more effective through adjusting the refinement process or through the use of additives. Instead, **Steel Shield Technologies** approaches lubrication by improving the surface characteristics of the metal through the process of **Advanced Boundary Film** formation. This technological breakthrough is accomplished by addressing the naturally formed asportitos, micro pores and first use and the electro asperities, micro-pores and fissures and the electro-

aspennes, micro-pores and insultes and the electro-magnetic charges they create. **Steel Shield** products consist of an advanced combination of halogens which react under thermal (heated) conditions to form electro-negative surface attaching compounds. They seek out and affix them-selves to the lower surface areas, filling the micro-pores and fissures. As this process is working, the thermal conditions are effecting the asperities. Instead of breaking off because of a weakened metal state, the asperities gradually roll out or flatten. So while the the asperities gradually roll out or flatten. So while the micro-pores and fissures are filling up, the asperities are flattening for an end result of a metal surface that is greatly improved. Created in this process is a total positive state of polarity. When the metal surface polarity becomes uniform in charge, there is a reduction in friction due to the Faraday reaction of like-charges. This electrochemical process continues at the molecular level to form an Advanced Boundary Film on the surface of the metal. Illustration C shows the end result of the production of the Advanced Boundary Film and the resulting uniform positive

Another aspect of this advanced technology is the organo-metallic substitution which is the chemical process designed to inhibit halide formation. Here, the

ILLUSTRATION C halogens used to

attaching compounds react with reagents having similar properties to the iron atom. The halogens, therefore, do not scavenge the target metal surface to find iron with which to react, forming halides and creating a chemically corrosive wear syndrome. Instead, an organo-metallic complex is formed as the basis of the **Advanced Boundary Film**.

Industrial Success Comes To The Consumer

Steel Shield Technologies is now bringing this breakthrough technology to the consumer after great success on the industrial level. The level of commitment to the Steel Shield product in the railroad industry is an indication of its performance in the most extreme conditions imaginable. This same technology is now available to you.

ABF Technology Protects From Wear **Extreme** Condition Lubrication Test At w.steelshieldtech.com

s has been explained, the Advanced Boundary Film **Technology** is a redefining approach to lubrication which provides outstanding benefits to the user.

TREATED

Practical Elimination Of Metal-To-Metal Wear

Steel Shield Technologies addresses the three areas that cause the weakening and deterioration of the metal surfaces:

- The physical friction of rough surfaces
- The opposite electro-magnetic charges that exist on the metal surface
- The chemical reactions that produce

corrosive agents. Advanced Boundary Film Technology instead strengthens the metal and practically puts an end to metallic debris in the lubricant.

Reduced Operating Temperatures

Friction is reduced so significantly that the operating temperature in treated mechanisms is notably reduced. The end result is a stronger metal that maintains its original specifications and performance level. An example of the reduction of operating temperatures is found in the independent tests that show a drop of an average of 30 Fahrenheit degrees in treated automobile engines.

Increased Effectiveness Of The Lubricant

Whatever lubricant is used as the carrier of the Steel Shield Technologies additive, that lubricant is allowed to perform at its maximum efficiency. Lubricant flow will be enhanced with the elimination of rough metal

surfaces; the reduction of heat and elimination of metal debris will protect the lubricant from "break down."



form the surface